

ALL SS PRESSURE GAUGE

SOLID FRONT



Al

SPECIAL FEATURES

- EXTERNAL ZERO ADJUSTMENT (OPTIONAL)
- SOLID FRONT DESIGN FEATURES BAFFLE WALL INTERPOSED BETWEEN THE SENSING SYSTEM & THE WINDOW, AND A PRESSURE RELIEVING BACK FOR INCREASED SAFETY.
- · DRY OR FILLABLE VERSION.
- ACCURACY <u>+</u> 0.5% F. S. (OPTIONAL)
- · STAINLESS STEEL BLOW OFF BACK
- STANDARD FOLLOWED EN 837-1L

APPLICATIONS

SUITABLE FOR HIGH PRESSURE GAS, CORROSIVE / HAZARDOUS ENVIRONMENT THAT WILL NOT OBSTRUCT THE PRESSURE SYSTEM.

SPECIFICATIONS

STANDARD VERSION: 63 mm, 100 mm & 150mm

Accuracy : ±1.0% of F. S. for NS 100 mm & 150 mm

±1.6% of F. S. for NS 63 mm

Ambient temperature : -20°C to +65°C

Process temperature : Max 300°C

Max 300°C

Operating pressure Range : 75 % of Scale Value

Over pressure limit : ≤ 100 bar : 125% of Max. Scale Value

> 100 to \leq 600 bar : 115% of Max. Scale Value > 600 to \leq 1600 bar : 110% of Max. Scale Value

Case & Bezel : AISI 304 SS (Bayonet Type)

Bourdon : AISI 316L SS

Socket : AISI 316L SS (Directly welded to case)

Movement : AISI 304 SS

Joints : Tig Argon Arc Welding

Protection : IP 65

Dial : Aluminum, black graduation on white background

Pointer : Aluminum, black Coloured Micrometer Zero Adjustable (Fixed for NS 63 mm)

Window : Shatterproof / Safety Glass

Blow off Disc : AISI 304 SS Gasket & Filling Plug : Neoprene

DRY BUT FILLABLE VERSION (OPTION FG)

Fillable Dampening Liquid: Glycerine 99.7%

Ambient Temperature: Maximum 65°C

Process Temperature: Maximum 65°C

Window: Shatterproof /

Safety glass

Other Features : Refer Specification

of Standard Version

GLYCERINE FILLED VERSION (OPTION PY)

Accuracy : ± 1.0% of F. S. for NS 100mm

& 150 mm

: ± 1.6% of F. S. for NS 63mm

Ambient Temperature : Maximum 65°C

Window : Shatter Proof / Safety Glass

Dampening Liquids : Glycerine 99.7%

(Others available as Option)

Other Features : Refer Specification of

Standard Version

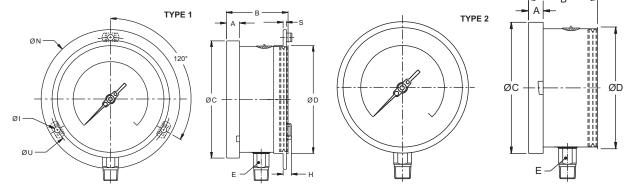
Temperature effect:

The variation of indication caused by effects of temperature is to be calculated by below formula; which is to be added in the specified accuracy while measurement :- Formula : \pm 0.04 x (t2 - t1) % of F. S. where t1 = reference temperature (+20°C) and t2 = ambient temperature in °C.



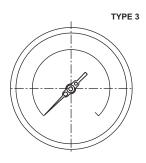


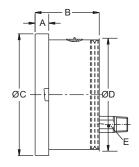
DIMENSIONS - STANDARD VERSION

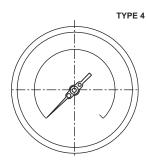


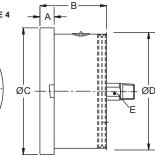
NS	А	В	øс	ØD	E	ØN	ØU	Н	ØI	s	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
63	11	56	69.5	62.5	14	86	75	11	3.5	1	320.0	430.0
100	12.5	70	111	100	22	134	118	15	6	1	860.0	1170.0
150	15	70	161	149	22	186	168	15	6	1	1440.0	2230.0

	NS	Α	В	ØС	ØD	Е	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
1	63	11	56	69.5	62.5	14	300.0	410.0
1	100	12.5	70	111	100	22	760.0	1070.0
1	150	15	70	161	149	22	1300.0	2090.0









NS	А	В	øс	ØD	E	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
100	12.5	64	111	100	22	700.0	1010.0
150	15	66	161	149	22	1200.0	1990.0

NS	А	В	ØС	ØD	Е	Weight in gram (With Box)	Weight in gram (With Glycerin & Box)
63	11	56	69.5	62.5	14	290.0	400.0

Notes : • Drawings are not to scale. • All Dimensions are in mm \cdot • NS = Nominal Seze

RANGE TABLE

Note: Waaree offers National / International Scales like kPa, MPa, bar, psi, kg/cm² & Dual Scale like kPa with psi, kPa with bar, bar with psi or Equivalent scales as per the requirement can be provided on request. Following are the example tables for kg/cm² & psi scales

PRESSURE RANGE

SINGLE SCALE (kg/d	cm² or bar)				
0/0.6*	0/4	0/	25	0/160	0/1000*
0/1	0/6	0/-	40	0/250	0/1600*
0/1.6	0/10	0/	60	0/400	0/2100*
0/2.5	0/16	0/1	00	0/600	
DUAL SCALE (psi wit	h kg/cm²)				
psi	kg/cm²	psi	kg/cm²	psi	kg/cm²
0/15	0/1	0/400	0/28	0/4000	0/280
0/30	0/2	0/500	0/35	0/5000	0/350
0/60	0/4	0/600	0/40	0/6000	0/400
0/100	0/7	0/1000	0/70	0/10000	0/700*
0/150	0/10	0/1500	0/100	0/15000	0/1000*
0/220	0/16	0/2200	0/160	0/22000	0/1600*
0/300	0/20	0/3000	0/200	0/30000	0/2000*

^{*} Applicable for NS 100 mm & 150 mm only.



[•] Weights mentioned are approximate and for standard product. Weight can be different after selection of options.

VACUUM & COMPOUND RANGE

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DUAL SCALE					
inHg with psi	mmHg with kg/cm ²	inHg with psi	mmHg with kg/cm ²	inHg with psi	mmHg with kg/cm ²
- 30/0	- 760 / 0	- 30/60	- 760 / 4	- 30/200	- 760 /14
- 30/15	- 760 / 1	- 30/100	- 760 / 7	- 30/300	- 760 / 21
- 30/30	- 760 / 2	- 30/150	- 760 / 10		
SINGLE SCALE (kg	/cm² or bar)				
- 1/0		- 1/1.5	- 1/5		- 1/15
- 1/0.6		- 1/3	- 1/9		- 1/24

ACCESSORIES (Refer Datasheet for complete specifications)

EB	COOLING TOWER	*	NEEDLE VALVE
EC	GAUGE COCK	EG	SNUBBER
ED	OVERLOAD PROTECTOR (GAUGE SAVER)**	EH	SIPHON

^{*} Refer catalogue for Valves & Manifolds

^{**} For Pressure Ranges.

				Exampl
BASIC MODEL				
CODE				Al
NOMINAL SIZE	D	F	н	
TYPE OF MOUNTING	63 mm	100 mm	150 mm	X
1 WALL / SURFACE / PROJECTION	N MOUNTING WI	ТН ВОТТОМ	ENTRY	v
2 DIRECT BOTTOM ENTRY				X
DIRECT LOWER BACK ENTRY (N	NEVER FILLABLE	Ξ)		
I DIRECT CENTRE BACK ENTRY (NS 63 mm & NE\	VER FILLABL	E)	
GAUGE CONNECTION (* Pref	erred for NS 63 mm)		
2BM 1/4" BSP (M)(Standard)* 3	BM 3/8" BSP (M) 4BN	1/2" BSP (M)(Standard)	XXX
2NM 1/4" NPT (M)(Standard)*		4NN	NPT (M)(Standard)	^^^
Note : Connections like Metric/ PT/ PF/ F	laired/ UNF/ G/ R et	tc can be provi	ded on request.	
RANGE				
REFER RANGE TABLE				0/10
				kg/cn
OPTIONAL EXTRAS				_
OA ACCURACY ± 0.5% OF F. S. ** (DRY VERSION & MAXIMUM RE.	ADING BOINTED)	SX	SS TAG PLATE	
TI MONEL BOURDON & SOCKET (I		SW)**# TB	DIAL TAG MARKING	
FL INTEGRAL DAMPENING SCREW		, ТБ ТБ	HELIUM LEAK TEST	
			CONFORMITY AS PER NACE MR 01/5	
	(WONLE)#	PW	CONFORMITY AS PER NACE MR 0175 FIVE POINT FACTORY CALIBRATION CERTIFICATE	
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE	,		FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION)	VV
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L	.IQUID FILLED	PW SG RH	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL	XX
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLU	IQUID FILLED JBE FILLED	PW SG RH QB	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS)	XX
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLU PY DAMPENING LIQUID GLYCERIN	IQUID FILLED JBE FILLED E FILLED	PW SG RH QB SA	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS) INTERNAL OVER PRESSURE STOP**	XX
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLU PY DAMPENING LIQUID GLYCERIN QA DAMPENING LIQUID SILICON O	IQUID FILLED JBE FILLED E FILLED	PW SG RH QB SA SB	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS) INTERNAL OVER PRESSURE STOP** INTERNAL VACUUM STOP**	xx
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLU PY DAMPENING LIQUID GLYCERIN QA DAMPENING LIQUID SILICON O RW PLEXI GLASS	IQUID FILLED JBE FILLED E FILLED IL FILLED*	PW SG RH QB SA SB PS	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS) INTERNAL OVER PRESSURE STOP** INTERNAL VACUUM STOP** AISI 316 SS CASE & BEZEL	XX
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLL PY DAMPENING LIQUID GLYCERIN QA DAMPENING LIQUID SILICON O RW PLEXI GLASS SF MOVEMENT WITH DAMPENING	IQUID FILLED UBE FILLED E FILLED IL FILLED*	PW SG RH QB SA SB	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS) INTERNAL OVER PRESSURE STOP** INTERNAL VACUUM STOP**	XX
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLL PY DAMPENING LIQUID GLYCERIN QA DAMPENING LIQUID SILICON O PLEXI GLASS SF MOVEMENT WITH DAMPENING RR ENCLOSURE PROTECTION IP 6 RE ENCLOSURE PROTECTION IP 6	JIQUID FILLED JBE FILLED E FILLED IL FILLED* 5 JELLY 6 7	PW SG RH QB SA SB PS SD KA ZL	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS) INTERNAL OVER PRESSURE STOP** INTERNAL VACUUM STOP** AISI 316 SS CASE & BEZEL AISI 316 SS MOVEMENT **	XX
FS FILLABLE LIQUID SILICON OIL* FG FILLABLE LIQUID GLYCERINE PZ DAMPENING LIQUID MINERAL L PX DAMPENING LIQUID FLOUROLL PY DAMPENING LIQUID GLYCERIN QA DAMPENING LIQUID SILICON O PLEXI GLASS SF MOVEMENT WITH DAMPENING RR ENCLOSURE PROTECTION IP 6	JIQUID FILLED JBE FILLED E FILLED IL FILLED* 5 JELLY 6 7	PW SG RH QB SA SB PS SD KA ZL	FIVE POINT FACTORY CALIBRATION CERTIFICATE OXYGEN SERVICE (FOR DRY VERSION) CUSTOM DESIGNED DIAL INTEGRAL DAMPENING SCREW (AISI 316 SS) INTERNAL OVER PRESSURE STOP** INTERNAL VACUUM STOP** AISI 316 SS CASE & BEZEL AISI 316 SS MOVEMENT ** ON - OFF TYPE VENT PLUG	XX

 $^{^*\}mbox{Gasket}$ & Filling plug of NBR. Refer Price List for Viton.

MATERIAL TEST CERTIFICATES***

FOR OTHER OPTIONAL ITEMS, PLEASE CONTACT FACTORY FOR DELIVERY AND MINIMUM QUANTITY OF ORDER.

Note: Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing.

Modifications may take place and materials specified may be replaced by others without prior notice.



^{**}Applicable for NS 100 mm & 150 mm only.

^{***} MATERIAL TEST CERTIFICATES WILL BE PROVIDED FOR WETTED PARTS ONLY WITH CHEMICAL COMPOSITION TESTING. FOR OTHERS, PLEASE CONSULT FACTORY.
INTEGRAL DAMPENING SCREW WILL BE IN MONEL IF ORDERED. REFER OPTION FL.

Ordering Example: AI - X - X - XXX - 0/10 kg/cm² - XX